Which 3 elements are Why do we use essential for plant fertilisers? growth? What is the colour Why do fertilisers change for need to be water phenolphthalein in a soluble? titration? Why might activated What are the key charcoal be added to features of a batch a fertiliser when it is process? made by titration? What are the key features of a **Question 8** continuous process?

To replace essential elements used in plant growth	N,P, K (Nitrogen, phosphorous and Potassium)
Pink (alkali) to colour- less (acid)	So the plant can absorb them through the roots
Low rate, low cost, large numbers of workers, frequent shutdowns, low ease of automation	To remove the colour from the indicator
450 degrees, iron catalyst, 200 atmospheres pressure	High rate, high cost, small numbers of workers, rare shutdowns, high ease of automation

What conditions are used in the Contact process?	What are the advantages of fermentation as a method of making ethanol?
What are the disadvantages of fermentation as a method of making ethanol?	What is an ore?
	What is aluminium
How does the reactivity of a metal determine how it is extracted?	oxide dissolved in
	before it is
	electrolysed?
Why are bioleaching and phytoextraction used?	What is a composite material?

Cheap raw materials, lower temperature and pressure, low en- ergy requirements	450 degrees, vanadi- um oxide catalyst (V <sub>2</sub> O <sub>5</sub> ), 2 atmospheres
A rock that contains enough metal to make extracting it economically worthwhile	Low rate of reaction, low percentage yield and low purity
Cryolite	If it is less reactive than carbon then displacement is used, otherwise electrolysis is used
A material made from two or more materials with different properties	To extract metals from low grade ores

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